

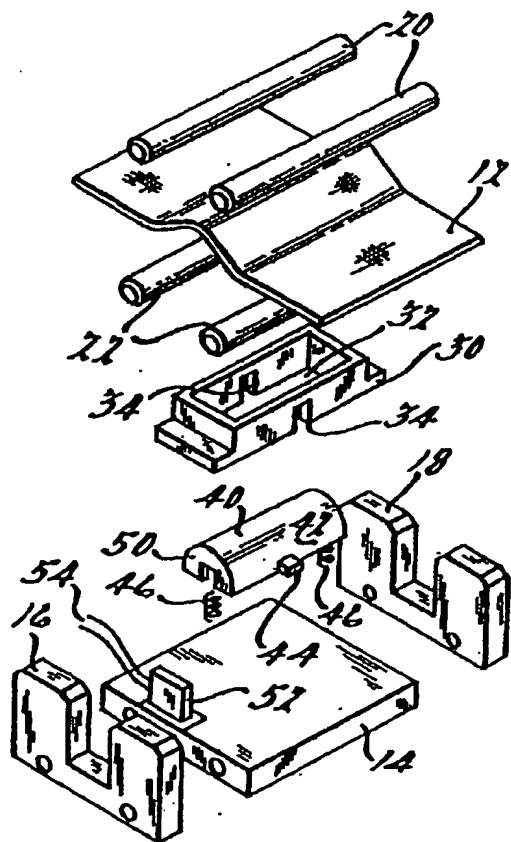


## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification 6 :</b> B60R 21/00, 21/32, 22/00, G01D 18/00, G08B 21/00	<b>A1</b>	<b>(11) International Publication Number:</b> WO 99/29538 <b>(43) International Publication Date:</b> 17 June 1999 (17.06.99)
<b>(21) International Application Number:</b> PCT/US98/26184 <b>(22) International Filing Date:</b> 10 December 1998 (10.12.98)  <b>(30) Priority Data:</b> 60/069,172      10 December 1997 (10.12.97)      US 09/208,558      9 December 1998 (09.12.98)      US  <b>(71) Applicant:</b> AUTOMOTIVE SYSTEMS LABORATORY, INC. [US/US]; Suite B-12, 27200 Haggerty Road, Farmington Hills, MI 48331 (US).  <b>(72) Inventor:</b> MILLER, Gregory, S.; 51322 Elly Drive, Chester- field Township, MI 48051 (US).  <b>(74) Agent:</b> LYON, Lyman, R.; Lyon, P.C., Suite 207, 3883 Telegraph Road, Bloomfield Hills, MI 48302-1476 (US).		<b>(81) Designated States:</b> CA, JP, KR, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report.</i>

**(54) Title:** HALL EFFECT SEAT BELT TENSION SENSOR**(57) Abstract**

A tension sensor (10) for a vehicle seat belt (12) comprises a base (14) having a pair of guide pin blocks (16) and (18) depending therefrom, and a plurality of spaced upper and lower guide pins, (20) and (22) respectively, for guiding the seat belt (12). A plunger housing (30) having an orifice (32) therein for acceptance of a movable plunger (40) is secured to the base (14). The plunger (40) has an upper portion (42) shaped to allow the seat belt (12) to travel over the plunger (40) with minimal friction. A plurality of springs (46) are disposed between the base (14) and the plunger (40) to bias the plunger (40) against the lateral force of the seat belt (12) when under tension. A permanent magnet (50) secured to the plunger moves into close proximity to a Hall effect sensor (52) when the plunger (40) is depressed by the seat belt (12). The Hall effect sensor (52) has an output (54) responsive to the magnetic flux therein.



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## **HALL-EFFECT SEAT BELT TENSION SENSOR**

### **CROSS REFERENCE TO RELATED APPLICATIONS**

The instant application claims the benefit of copending U.S. Provisional  
s Application Serial No. 60/069,172, filed December 10, 1997, and entitled  
"Hall Effect Seat Belt Tension Sensor".

### **TECHNICAL ART**

The instant invention relates generally to automotive passenger  
10 restraint systems and more specifically to a sensor for measuring seatbelt  
tension in a vehicle utilizing a Hall effect sensor.

### **BACKGROUND OF THE INVENTION**

Automotive manufacturers and the National Highway Transportation  
15 Safety Association are investigating methods to disable vehicle air bags in  
situations where they may cause more harm than good. Typically, airbags  
have been developed to deploy with enough force to restrain a 175 lb. adult in  
a high velocity crash. Deployment of the same air bags when children are seat  
occupants may cause serious injury due to the force generated upon inflation  
20 of the bag.

As a result, seat weight sensors and seatbelt tension systems are being  
developed in an attempt to determine whether a seat occupant is a child.  
Such systems should identify when the occupant is small, or even when a  
child is in a rear facing infant seat, a forward facing child seat or a booster  
25 seat. Occupant weight measurement when a child seat is present is further  
complicated by the downward force applied to the child seat by the tension of  
a seat belt. When a child seat is strapped tightly, the seat belt forces the child  
seat into the vehicle seat and can often artificially increase the measured

weight, which may lead to air bag deployment when children or infants are present in the seat.

Tension measurement mechanisms have been incorporated in the buckle of a seatbelt. In one embodiment, a sliding buckle is biased with a spring.

- 5 When the belt is under heavy tension, the buckle pulls forward to control a switch that provides feedback to a vehicle processor.

Additionally, it is known to detect seat belt tension by attaching a spring steel bend sensor to one side of the belt. When belt tension increases, a resistance change occurs in the sensor and the analog signal is converted to an  
10 approximate belt tension. However, field test indicates that such sensors tend to drift with temperature and, therefore require temperature compensation.

The aforementioned seat belt tension measurement methods suffer from a number of disadvantages. Initially, a great number of additional parts are required for seat belt retractors or buckle configurations thereby adding  
15 complexity and cost to vehicle assembly and providing considerable difficulty in retrofitting existing vehicles. Additionally, mechanical switches and bend sensor systems have a limited service life, thereby requiring periodic replacement or adjustment.

The present invention may be used to detect whether the seat belt is  
20 under high tension thereby indicating that an infant seat or another inanimate object is belted into the seat. The instant invention can be used in conjunction with a seat weight sensor to determine whether an airbag should be deployed for a given occupant. Additionally, the instant invention provides a continuous measurement of seat belt tension and may be used to provide a threshold level  
25 of detection where desired.

### SUMMARY OF THE INVENTION

The instant invention overcomes the aforementioned problems by providing a vehicle seat belt tension measurement system incorporating a Hall effect sensor capable of detecting the level of tension in a seatbelt.

5       The present invention measures tension by routing a seat belt through a sensor wherein the seat belt travels over a plunger biased upwardly by spring force. The plunger has a permanent magnet secured thereto that is brought in close proximity to a Hall effect sensor as increased seatbelt tension forces the plunger downwardly against the spring force.

10       The sensor comprises a plurality of belt guides for routing the seat belt over and across the shaped plunger. As tension in the seat belt increases, the plunger is displaced downwardly.

A "Hall effect" sensor secured to the sensor housing is responsive to the amount of magnetic flux therethrough. As the permanent magnet secured  
15 to the plunger comes in close proximity to the Hall effect sensor, the sensor is subjected to varying amounts of magnet flux produced by the magnet and generates an output responsive thereto. The output signal from the Hall effect sensor is operatively coupled to the input of a microprocessor for controlling a passenger restraint system. The microprocessor is correspondingly provided  
20 with an output, or a plurality thereof, to the passenger restraint system whereby an output signal is generated to inhibit deployment of an airbag or modify its inflation characteristics upon detection of high belt tension.

Hall effect sensors are known-in-the-art semiconductor devices that operate on the principle that a magnetic field applied perpendicular to the  
25 direction of a current flow through the semiconductor causes an electric field to be generated therein. This resultant electric field in the semiconductor material is generally perpendicular to both the direction of current flow and the magnetic field applied thereto. The electric field generates a voltage that may be measured across the semiconductor, thereby providing an indication of the  
30 magnetic field strength applied to the semiconductor. A variety of Hall effect

sensors are readily available, from sensors that provide continuous analog output voltages to sensors that provide a digital output responsive to a predetermined level of magnetic flux. The latter can be used where threshold belt tension detection is desired. Hall effect sensors are robust and are  
5 insensitive to temperature fluctuations, thereby obviating the need for periodic recalibration and adjustment.

The microprocessor calculates seat belt tension from the voltage signal provided by the Hall effect sensor. The belt tension calculated by the microprocessor is used to determine the presence of an inanimate object or an  
10 infant seat. If a belt tension greater than ten pounds is detected, for example, it is unlikely that a person is present in the vehicle seat because belt tensions greater than ten pounds are generally uncomfortable for passengers. Accordingly, when high belt tension is detected, the microprocessor generates an output to the air bag control system that inhibits air bag deployment.

15 Furthermore, because commercially available Hall effect sensors have proven reliable in sensor technology applications, the instant invention provides a robust seat belt tension measurement system readily retrofitted to existing automobiles without the need for alteration or re-qualification of existing seat belt systems. This provides a significant advantage to  
20 automotive manufacturers by eliminating the cost and time involved in qualifying a safety restraint system to meet federal standards.

Therefore, one object of the instant invention is to provide a seat belt tension measurement sensor that incorporates reliable sensor technology to measure seatbelt tension and provide a signal to an airbag control system to  
25 inhibit deployment of an airbag when an infant seat is present.

Yet another object of the instant invention is to provide a seat belt tension measurement system having a simple mechanical design that does not require re-qualification of the seat belt system prior to use by automotive manufacturers.

30 A yet further object of the instant invention is to provide a seat belt tension measurement system that is insensitive to changes in temperature.

A yet further object of the instant invention is to provide a seat belt tension measurement system that generates either a continuous or threshold measurement of seat belt tension rather than threshold-type tension measurement.

5        The instant invention will be more fully understood after reading the following detailed description of the preferred embodiment with reference to the accompanying drawing figures. While this description will illustrate the application of the instant invention in the context of an automotive safety restraint system, it will be readily understood by one of ordinary skill in the art  
10 that the instant invention may also be utilized in other tension measurement applications unrelated to vehicle passenger restraints.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

Fig. 1 is a perspective view of the preferred constructed  
15 embodiment of the instant invention.

Fig. 2 is an exploded perspective view of the preferred embodiment of the invention.

Fig. 3 is a perspective view of an alternative embodiment of the instant invention.

20        Fig. 4 is a view of the invention taken in the direction of line 4-4 of Fig. 3.

Fig. 5 is a view of the instant invention taken along line 5-5 of Fig. 4.

Fig. 6 is an exploded perspective view of an alternative  
25 embodiment of the present invention.

Fig. 7 is a perspective view of the alternative embodiment of the instant invention shown in Fig. 6.

### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

Referring to Figs. 1 and 2, and in accordance with a preferred  
5 constructed embodiment of the instant invention, a seatbelt tension  
measurement system 10 for a seat belt 12 comprises a base 14 having first  
and second opposed guide pin blocks, 16 and 18 respectively, depending  
therefrom. A plurality of spaced upper guide pins 20 and a plurality of spaced  
lower guide pins 22 extend between and are secured to the opposed guide pin  
10 blocks 16 and 18. The upper guide pins 20 lie in spaced relation to the lower  
guide pins 22 to allow the seatbelt 12 to be disposed therebetween.

A plunger housing 30 having an orifice 32 and a plurality of slots 34  
disposed therein is secured to the base 14 between the lower guide pins 22.  
The orifice 32 of the plunger housing 30 is shaped to accept a plunger 40  
15 therein. The plunger 40 has an upper portion 42 shaped to allow the seatbelt  
12 to slide across the plunger 40 with minimal friction. The plunger 40  
further has a plurality of detents 44 depending therefrom that engage the  
plurality of detent slots 34 in the plunger housing 30 to secure the plunger 40  
within the housing 30.

20 A plurality of springs 46 are disposed between the plunger 40 and the  
base 14. The springs 46 bias the plunger 40 upwardly, towards the upper  
guide pins 20.

A permanent magnet 50 is secured at a point to the plunger 40. A Hall  
effect sensor 52 is secured to the base 14 at a point wherein the magnet 50  
25 is moved in proximity to the sensor 52 as the plunger 40 is biased  
downwardly against the spring 46 force by the seatbelt 12, which is routed  
over the upper 20 and lower 22 guide pins and over the plunger 40. As the  
magnet 50 approaches the Hall effect sensor 52, the magnetic field produced  
by the magnet 50 permeates the sensor 52. Accordingly, the sensor 52  
30 produces an electrical output 54 responsive to the strength of the magnetic



field therethrough. The Hall effect sensor output 54 is operatively connected to a microprocessor (not shown) for controlling a vehicle passenger restrain such as an airbag.

A wide variety of Hall effect sensors 52 are readily available to detect  
5 varying levels of seatbelt tension. For example, simple tension threshold detection can be accomplished by employing a Hall effect sensor 52 having a digital (or discrete) output 54 whereby the output 54 is activated when the sensor 52 is permeated by a predetermined magnetic field strength. The position of the permanent magnet 50 can be adjusted such that it triggers the  
10 output 54 of the sensor 52 only when a predetermined level of seatbelt 12 tension is present. In this fashion it is possible to detect, for example, the presence of an infant seat belted into a vehicle by determining the level of seatbelt 12 tension above which an occupant would be uncomfortable. Furthermore, the sensor 10 can be tailored to detect various seatbelt 12 tension  
15 loads by adjusting the spring 46 rate on the plunger 40 as well as by adjusting the spacing between the permanent magnet 50 and the Hall effect sensor 52. In contradistinction, the Hall effect sensor 52 may provide a continuous analog output 54 whereby the output 54 is a time-varying analog or digital signal responsive to the magnetic field strength permeating the sensor 52.

20 In an alternative embodiment of the instant invention, and referring to Figs. 3, 4 and 5, a seatbelt tension sensor 10 can comprise an upper housing 60 having a pair of spaced integral seatbelt guides 62 depending therefrom. A lower housing 70 having a pair of spaced integral seatbelt guides 72 depending therefrom is secured to the upper housing 60. The lower seatbelt  
25 guides 72 lie in spaced relation to the upper seatbelt guides 62 to allow the seatbelt 12 to travel freely therebetween.

A plunger housing 80 depends from the lower housing 70 between the guides 72, and has an orifice 82 therein defined by a housing lip portion 84.

A plunger 90 is disposed within the orifice 82 of the plunger housing 80. The  
30 plunger 90 has an upper portion 92 shaped to allow the seatbelt 12 to slide across with minimal friction. The plunger 90 also has a lower portion 94

having a lip 96 depending therefrom. The lip 96 engages the lip portion 84 of the plunger housing 80, thereby securing the plunger 90 within the housing 80. A plurality of springs 98 are disposed between the plunger 90 and the lower housing 70 to bias the plunger 90 upwardly towards the upper housing  
5 60.

As in the preferred embodiment of the instant invention, the instant embodiment further comprises a permanent magnet 50 secured at a point to the plunger 90. A Hall effect sensor 52 is secured to the lower housing 70 at a point wherein the magnet 50 is moved in proximity to the sensor 52 as the  
10 plunger 90 is biased downwardly against the spring 98 force by the seatbelt 12, which is routed between the upper and lower belt guides, 62 and 72 respectively, and over the plunger 90. As the magnet 50 approaches the Hall effect sensor 52, the magnetic field produced by the magnet 50 permeates the sensor 52. The sensor 52 then produces an electrical output 54  
15 responsive to the strength of the magnetic field therethrough. The output 54 is operatively connected to a microprocessor (not shown) for controlling a vehicle passenger restraint such as an airbag.

In another alternative embodiment of the instant invention as depicted in Fig. 6, a seatbelt tension sensor 10 comprises a base 100 having a pair of  
20 integral seatbelt guides 102 depending therefrom. Each of the seatbelt guides 102 has a slot 104 therein to allow the passage of the seatbelt 12 therethrough.

A right circular cylindrical plunger housing 110 has an open upper end 112 and a lower end 114 secured to the base 100 between the seatbelt  
25 guides 102. The plunger housing 100 further has a plurality of detent slots 116 therein.

A plunger 120 is provided, having an upper portion 122 shaped to allow the seatbelt 12 to travel across the plunger 120 with minimal friction and having a right circular cylindrical lower portion 124 having a plurality of  
30 detents 126 depending therefrom. The plunger lower portion 124 is disposed within the plunger housing 110. The plunger lower portion 124 detents 126

engage the housing 110 detent slots 116, thereby securing the plunger 120 within the housing 110.

Furthermore, a belleville spring (or belleville washer) 130 is disposed between the plunger lower portion 124 and the base 100 thereby biasing the  
5 plunger 120 upwardly, away from the base 100.

As in the preferred embodiment of the instant invention, the instant embodiment further comprises a permanent magnet 50 secured at a point to the plunger 120. A Hall effect sensor 52 is secured to the base 100 at a point wherein the magnet 50 is moved in proximity to the sensor 52 as the plunger  
10 120 is biased downwardly against the belleville spring 130 force by the seatbelt 12, which is routed through the slots 104 in the seatbelt guides 102, and over the plunger 120. As seatbelt 12 tension increases, the plunger 120 is depressed thereby moving the magnet 50 into proximity with the Hall effect sensor 52 causing the magnetic field produced by the magnet 50 to permeate  
15 the sensor 52. The sensor 52 then produces an electrical output 54 responsive to the strength of the magnetic field therethrough. The output 54 is operatively connected to a microprocessor (not shown) for controlling a vehicle passenger restraint, for example, an airbag. As shown in Fig. 7, a sensor cover 140 having a pair of opposed slots 142 therein for acceptance of  
20 a seatbelt may be provided to protect the sensor 10.

While specific embodiments of the instant invention have been described in detail, those with ordinary skill in the art will appreciate that various modifications and alternatives to those details could be developed in light of the overall teachings of the disclosure. Accordingly, the particular  
25 arrangements disclosed are meant to be illustrative only and not limiting as to the scope of the invention, which is to be given the full breadth of the appended claims and any and all equivalents thereof.

**I CLAIM:****1. A tension sensor for a seatbelt comprising:**

a base having first and second opposed guide pin blocks  
depending therefrom;

5 a plurality of spaced upper guide pins secured to and extending  
between the opposed guide pin blocks;

a plurality of spaced lower guide pins secured to and extending  
between the opposed guide pin blocks in spaced relation to  
said plurality of upper guide pins;

10 a plunger housing secured to said base having a plunger orifice  
and a plurality of detent slots therein;

a plunger disposed within the plunger orifice of said plunger  
housing having an upper portion shaped to allow said  
seatbelt to move thereacross and having a plurality of  
15 detents depending therefrom wherein the detents engage  
the detent slots of said plunger housing;

a plurality of springs disposed between said plunger and said base  
for biasing said plunger toward said upper guide pins;

a permanent magnet secured at a point to said plunger; and

20 a Hall effect sensor secured to said housing at a point wherein  
the magnetic flux of said permanent magnet varies through  
said Hall effect sensor when said plunger is biased toward  
said base, said Hall effect sensor having an output  
responsive to the magnetic flux therein.

**2. A tension sensor for a seatbelt comprising:**

an upper housing having a pair of spaced, integral seatbelt guides  
depending therefrom;

5 a lower housing secured to said upper housing having a pair of  
spaced, integral seatbelt guides depending therefrom, the  
seatbelt guides lying in spaced relation to the seatbelt  
guides of said upper housing;

10 a plunger housing depending from said lower housing between  
the seatbelt guides thereof, said plunger housing having an  
orifice therein defined by a housing lip portion;

15 a plunger disposed within the orifice of said plunger housing  
having an upper portion shaped to allow said seatbelt to  
move thereacross and a lower portion having a lip  
depending therefrom that engages the plunger housing lip  
portion thereby securing said plunger in said plunger  
housing;

a plurality of springs disposed between said plunger and said  
lower housing for biasing said plunger toward said upper  
housing;

20 a permanent magnet secured at a point to said plunger; and

25 a Hall effect sensor secured to said lower housing at a point  
wherein the magnetic flux of said permanent magnet varies  
through said Hall effect sensor when said plunger is biased  
toward said lower housing, said Hall effect sensor having  
an output responsive to the magnetic flux therein.

3. A tension sensor for a seatbelt comprising:

a base having a pair of spaced seatbelt guides, each having a slot therein for acceptance of said seatbelt;

a right circular cylindrical plunger housing having an open upper  
5 end and a lower end secured to said base between the pair of seatbelt guides, said housing having a plurality of detent slots therein;

a plunger having an upper portion shaped to allow said seatbelt to  
10 move thereacross and a right circular cylindrical lower portion having a plurality of detents depending therefrom, the lower portion disposed within said plunger housing wherein the detent slots thereof are engaged by the detents of said plunger lower portion;

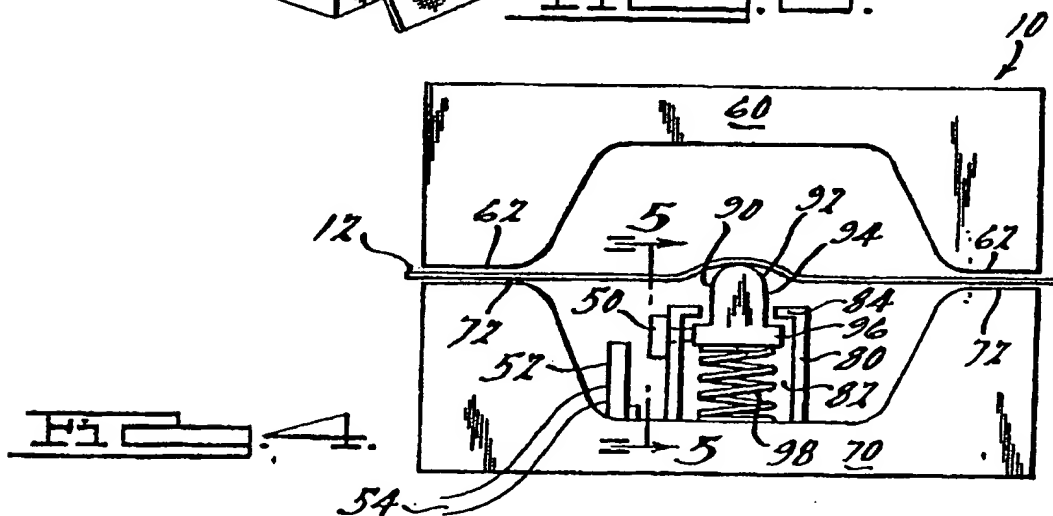
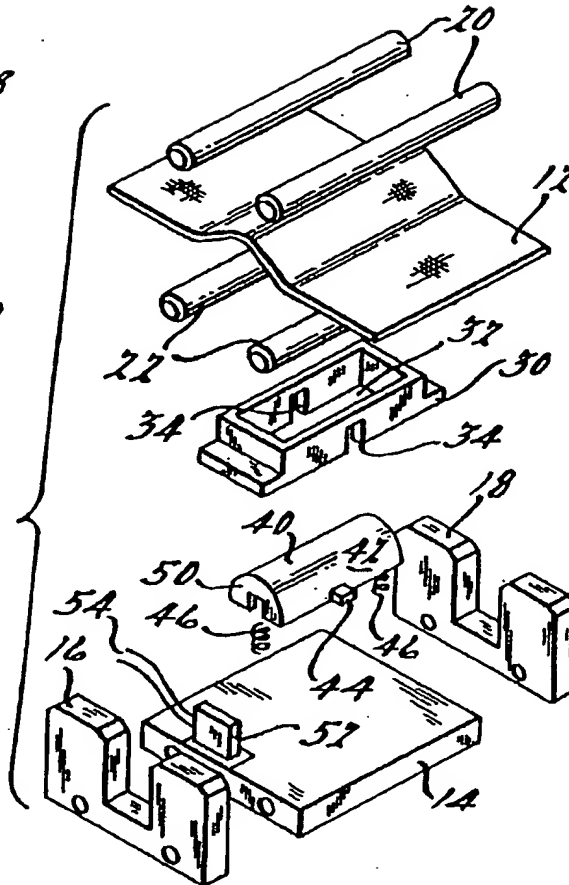
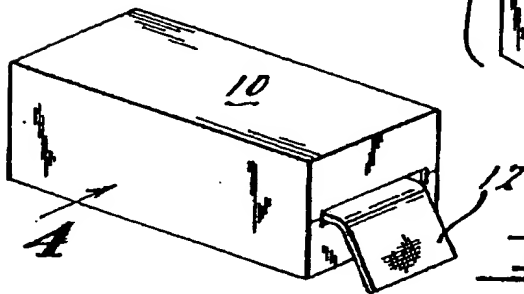
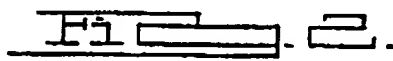
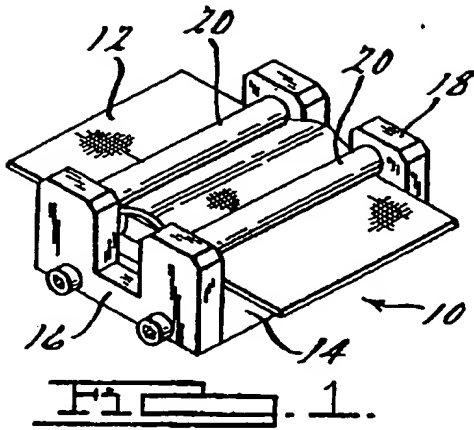
a belleville spring disposed between said plunger lower portion  
15 and said base for biasing said plunger upwardly, away from said base;

a permanent magnet secured at a point to said plunger; and

a Hall effect sensor secured at a point to said base wherein the  
20 magnetic flux of said permanent magnet varies through said Hall effect sensor when said plunger is biased toward said base, said Hall effect sensor having an output responsive to the magnetic flux therein.

4. A tension sensor for a seatbelt as claimed in claim 1 wherein the output of said Hall effect sensor is analog.
5. A tension sensor for a seatbelt as claimed in claim 1 wherein the output of said Hall effect sensor is digital.
6. A tension sensor for a seatbelt as claimed in claim 2 wherein the output of said Hall effect sensor is analog.
7. A tension sensor for a seatbelt as claimed in claim 2 wherein the output of said Hall effect sensor is digital.
8. A tension sensor for a seatbelt as claimed in claim 3 wherein the output of said Hall effect sensor is analog.
9. A tension sensor for a seatbelt as claimed in claim 3 wherein the output of said Hall effect sensor is digital.

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## INTERNATIONAL SEARCH REPORT

 International application No.  
 PCT/US98/26184

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC(6) : B60R 21/00, 21/32, 22/00; G01D 18/00; G08B 21/00 US CL : 280/801.1, 735; 180/268; 340/668; 73/862.473, 862.471 According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) U.S. : 280/801.1, 735; 180/268; 340/668; 73/862.473, 862.471 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) APS SEAT BELT, SEATBELT, TENSION, SENSOR, HALL		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 3,618,378 A (SHULL et al.) 09 November 1971 (09.11.71), fig. 2.	1, 4-5
Y	US 3,426,589 A (BRENDEN) 11 February 1969 (11.02.69) fig. 1.	1, 4-5
Y	EP 0 531 753 B1 (Hartel et al.) 17 March 1993 (17.03.93), fig. 1, claims 1 and 13.	1-9
Y, P	US 5,714,693 A (STURM) 03 February 1998 (03.02.98), fig. 1.	1-9
Y	US 5,511,820 A (HATFIELD) 30 April 1996 (30.04.96), fig. 4.	2, 6-7
Y	US 3,462,731 A (GRAY) 19 August 1969 (19.08.69), fig. 6.	3, 8-9
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
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Date of the actual completion of the international search 26 FEBRUARY 1999		Date of mailing of the international search report 29 MAR 1999
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703) 305-3230		Authorized officer JUDY SWANN <i>Diane Smith for</i> Telephone No. (703) 306-4115

**INTERNATIONAL SEARCH REPORT****International application No.**  
**PCT/US98/26184****C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT**

<b>Category*</b>	<b>Citation of document, with indication, where appropriate, of the relevant passages</b>	<b>Relevant to claim No.</b>
<b>Y</b>	<b>US 5,157,966 A (LUGOSI et al.) 27 October 1992 (27.10.92), col. 4, lines 10-12.</b>	<b>5, 7, 9</b>
<b>A</b>	<b>US 2,452,302 A (HITCHEN) 26 October 1948 (26.10.48).</b>	<b>1, 4-5</b>
<b>A</b>	<b>US 3,817,093 A (WILLIAMS) 18 June 1974 (18.06.74).</b>	<b>1, 4-5</b>
<b>A</b>	<b>US 4,597,297 A (SMITH) 01 July 1986 (01.07.86).</b>	<b>1-10</b>